

FOE020"4T026860

FIG. 1

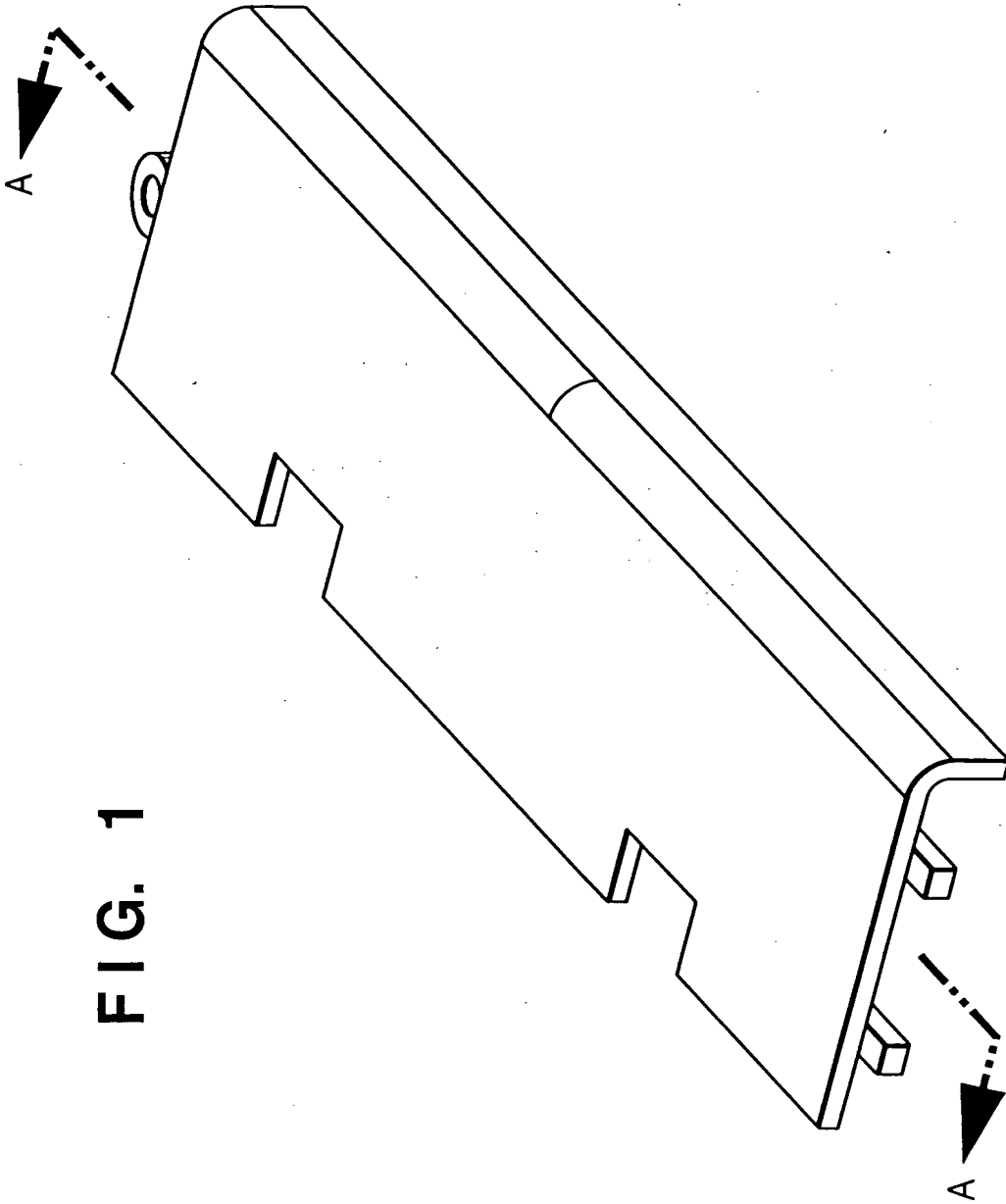


FIG. 2

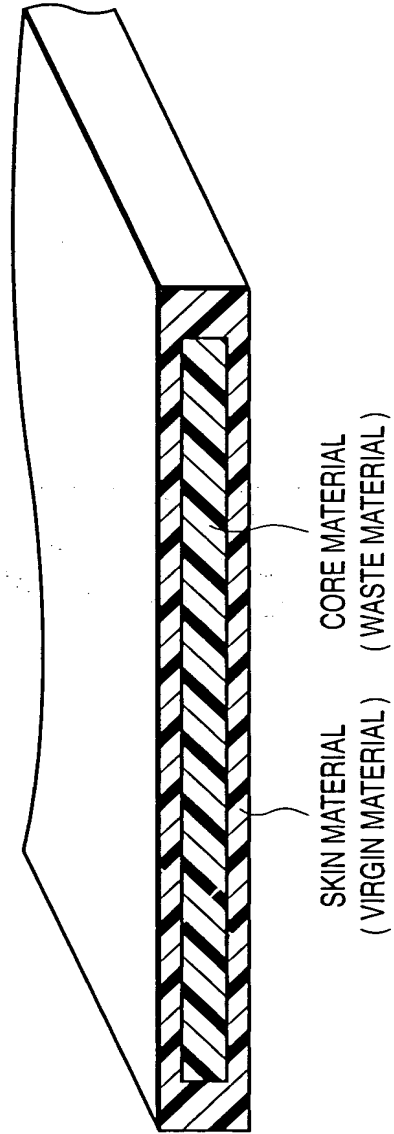
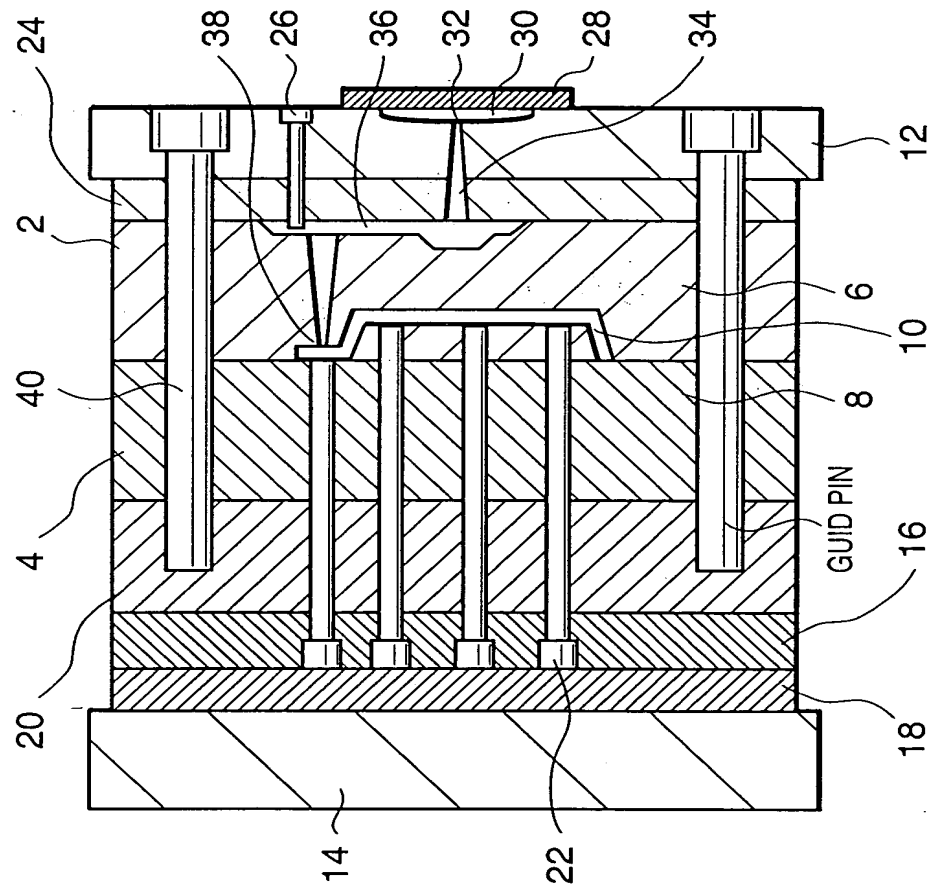


FIG. 3



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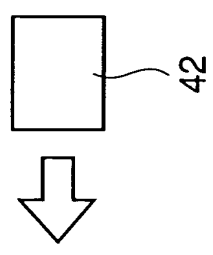


FIG. 4

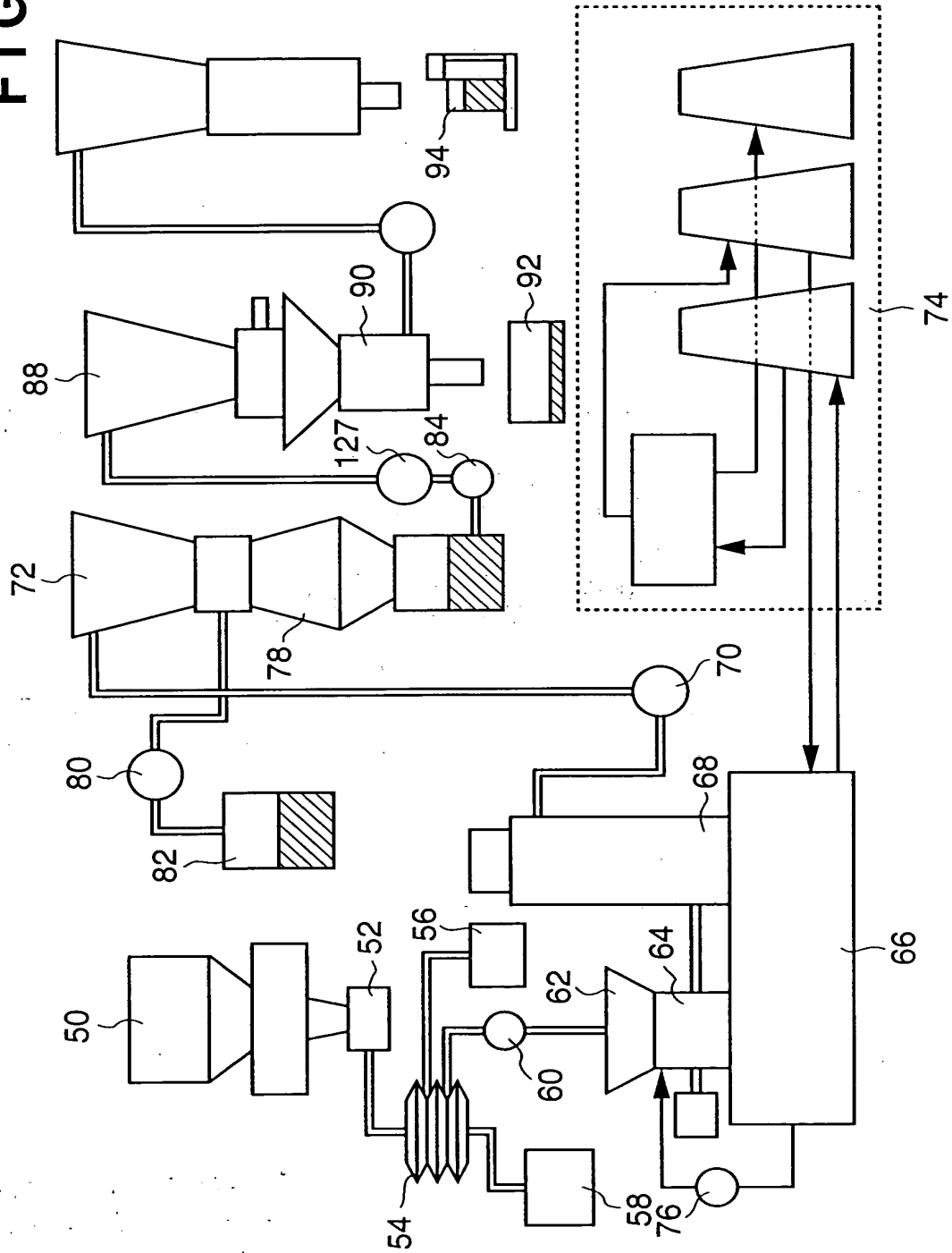


FIG. 5

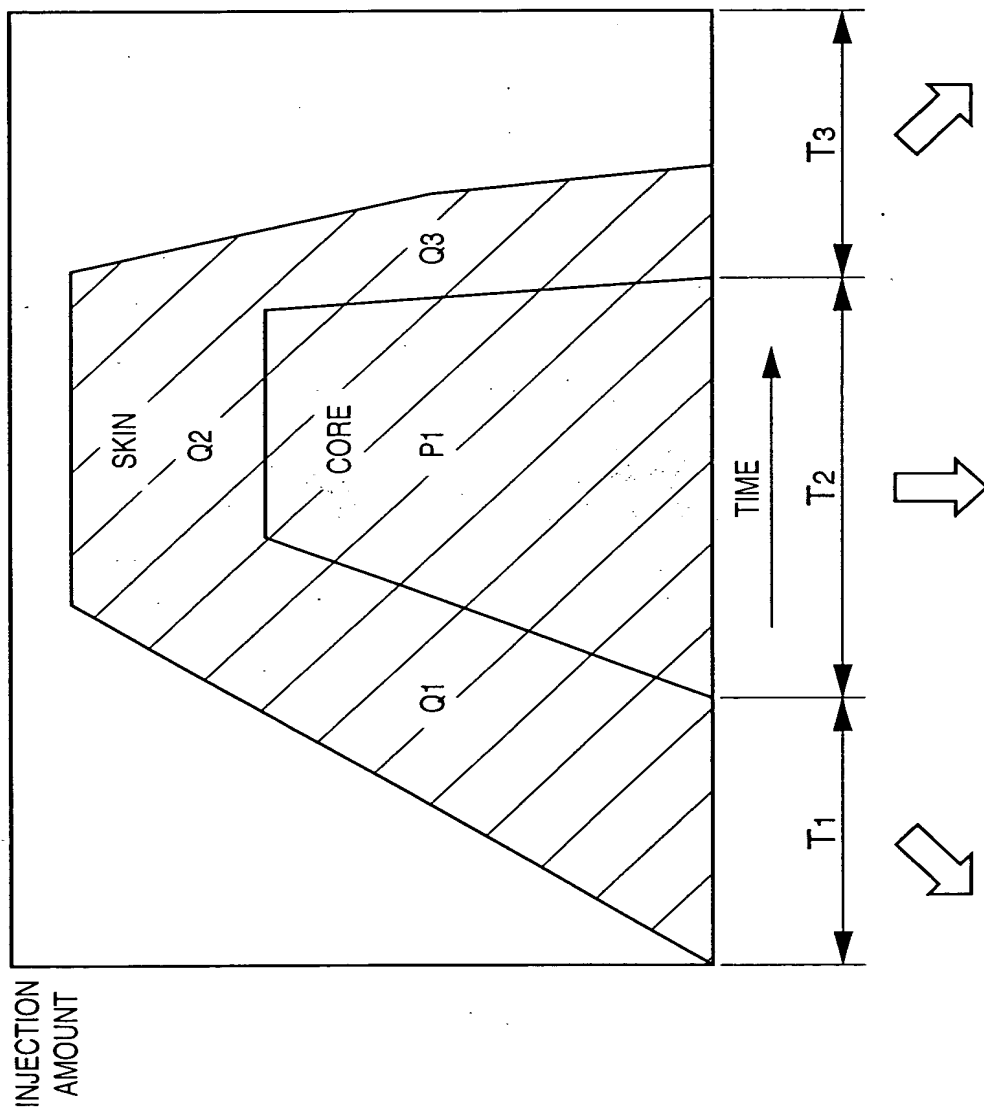


FIG. 6

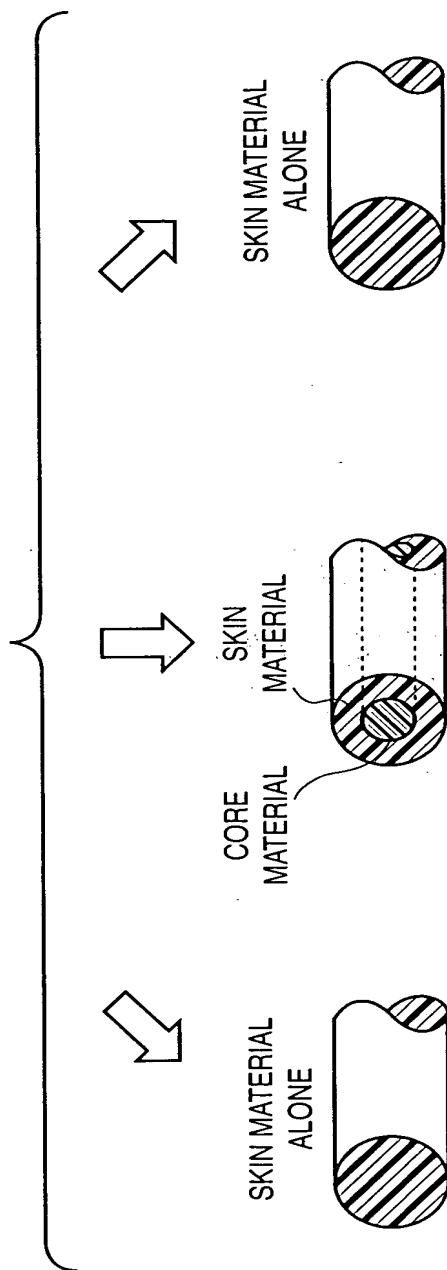
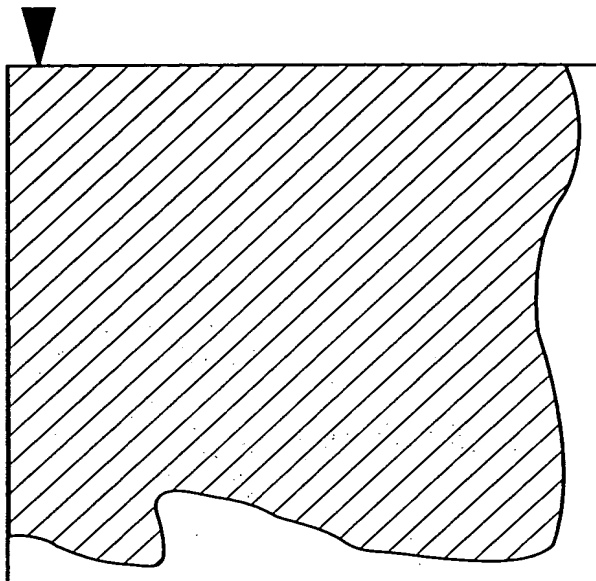
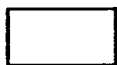


FIG. 7

GATE
POSITION



CORE LAYER RESIN FILLED PORTION

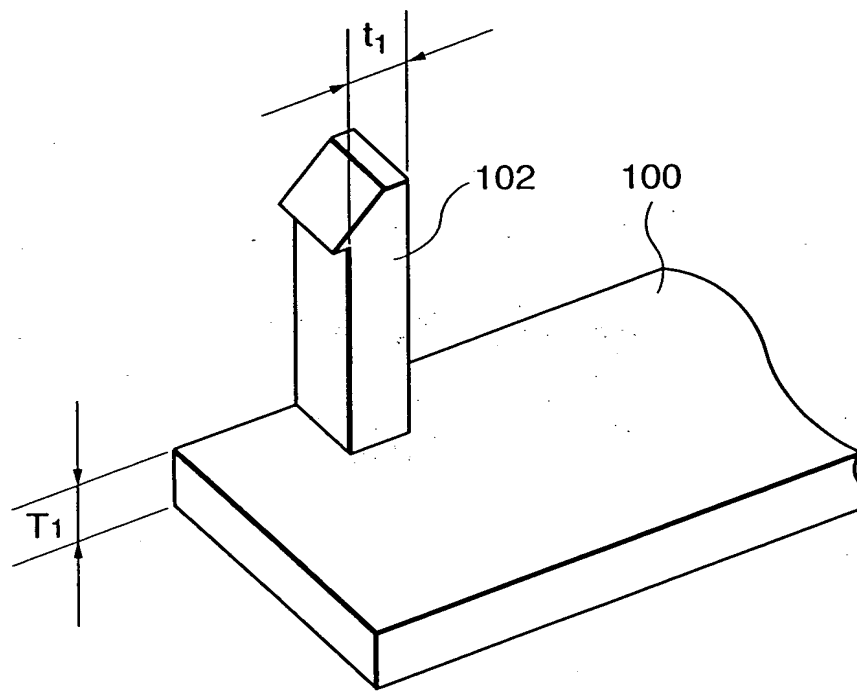


SKIN LAYER RESIN ALONE

FIRST EMBODIMENT

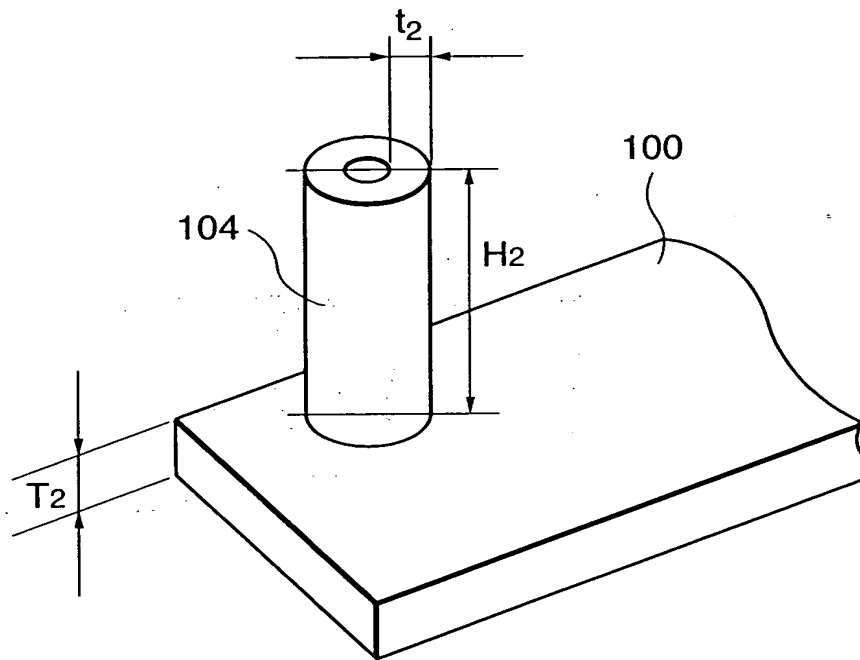
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FIG. 8



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FIG. 9



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FIG. 10

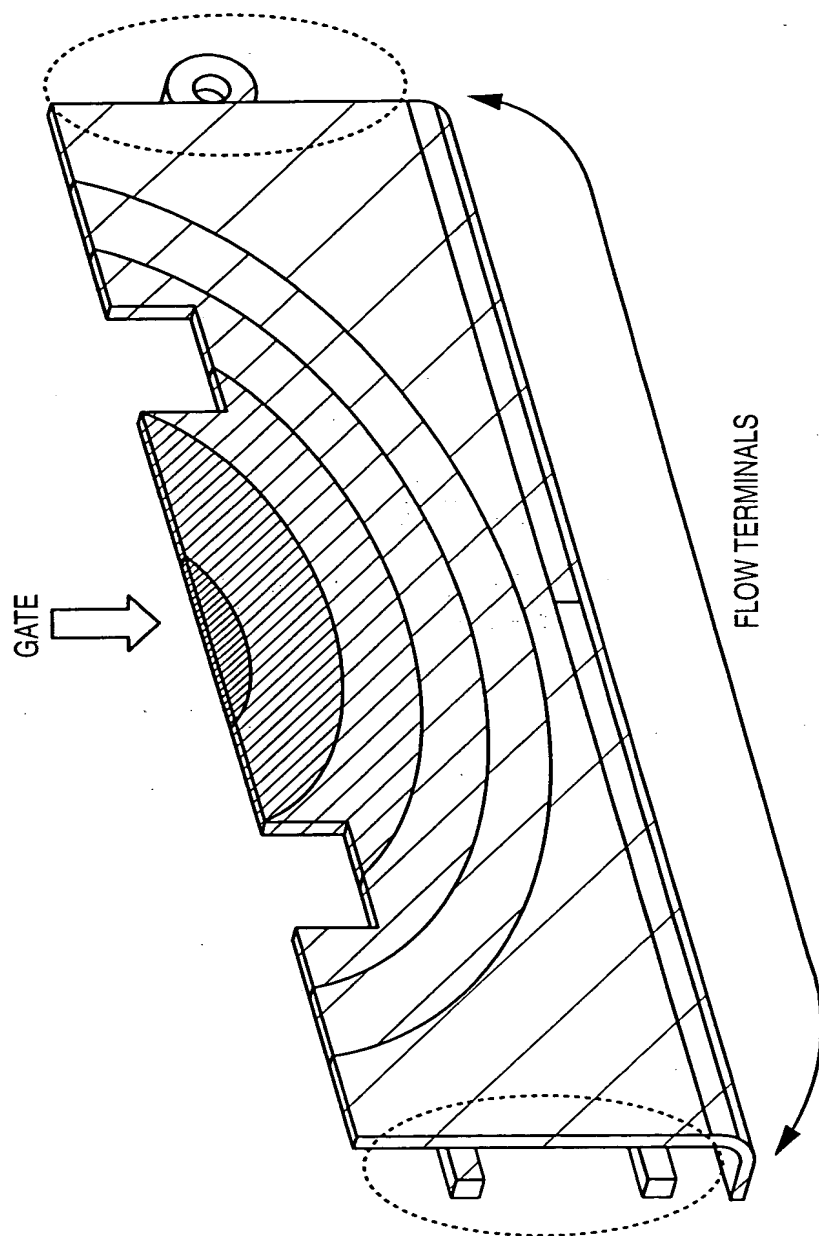
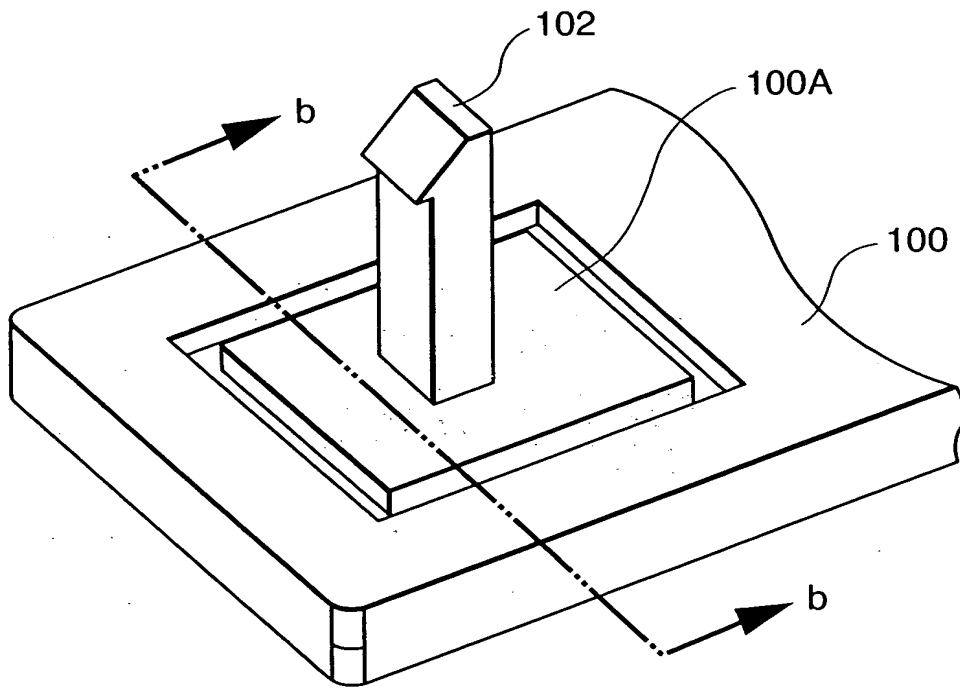


FIG. 11



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FIG. 12

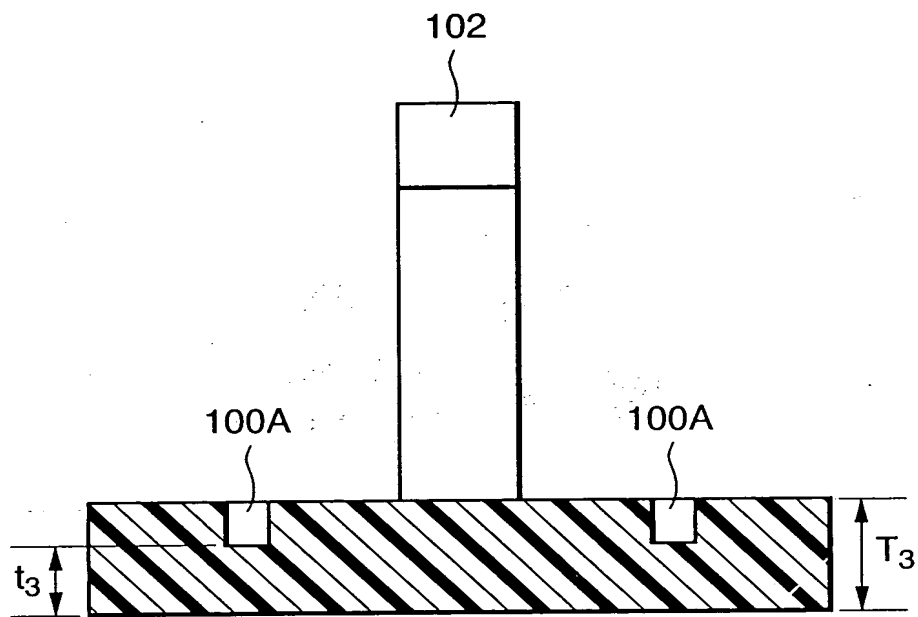
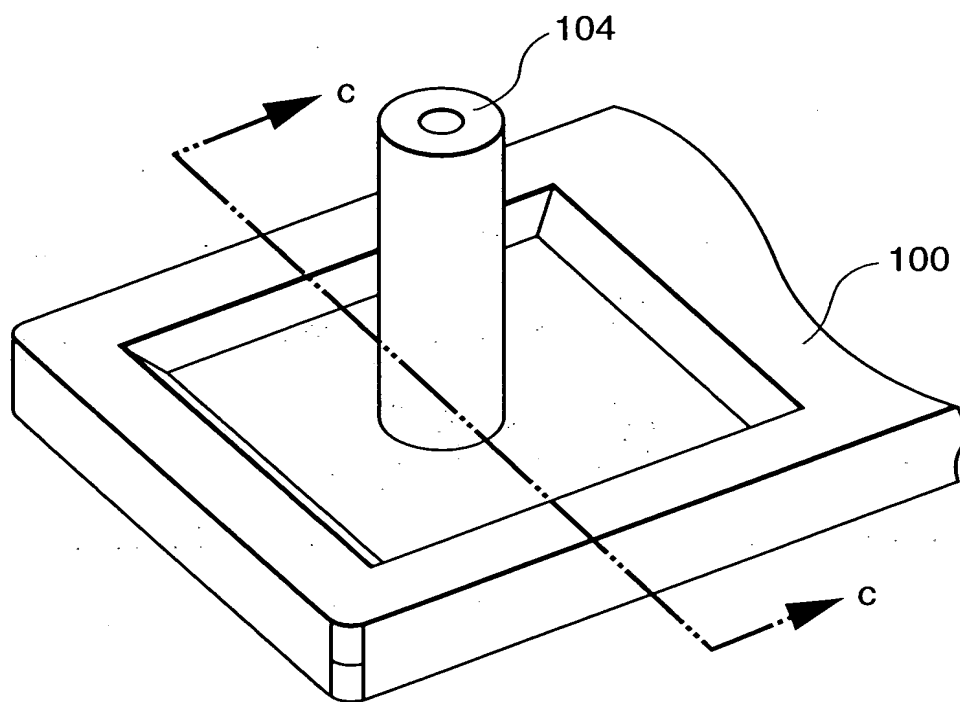
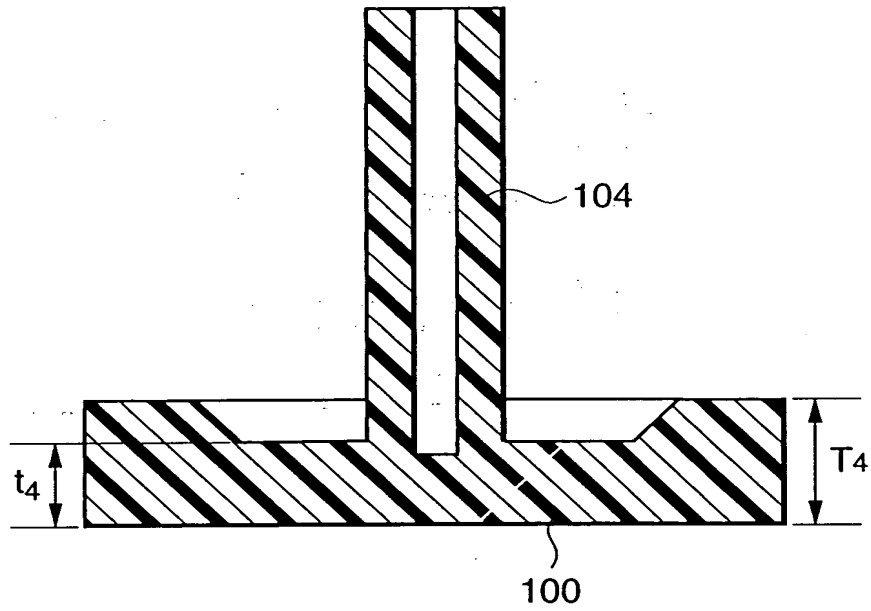


FIG. 13



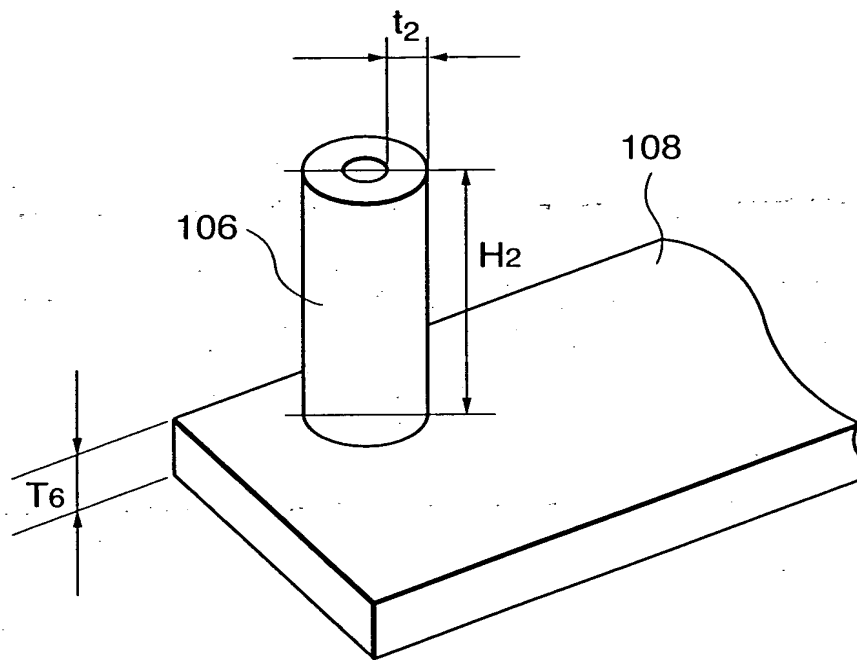
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FIG. 14



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FIG. 15



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